

MATERIAL SAFETY DATA SHEET

M3016 NEUTRAL THIXO AD

Version Number 1.0 Page 1 of 8 Revision Date 06/12/2002 Print Date 11/5/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION

2700 Papin Street, St. Louis, MO 63103

NON-EMERGENCY : Product Stewardship, (314) 771-1800

TELEPHONE

Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure

number or accident).

Product name : M3016 NEUTRAL THIXO AD

Product code : FO00005651 Chemical Name : Mixture CAS-No. : Mixture

Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
Quartz	14808-60-7	0.1 - 1
Magnesium carbonate	546-93-0	1 - 5
Resorcinol	108-46-3	1 - 5
Calcium oxide	1305-78-8	5 - 10
Petroleum distillates, hydrotreated light naphthenic	64742-53-6	5 - 10
Calcium carbonate	1317-65-3	10 - 30
Kaolin	1332-58-7	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Skin contact, Ingestion

Acute exposure

Inhalation : Inhalation of airborne droplets may cause irritation of the respiratory

tract.

Ingestion : May be harmful if swallowed. Eyes : May cause eye/skin irritation.



MATERIAL SAFETY DATA SHEET

M3016 NEUTRAL THIXO AD

 Version Number 1.0
 Page 2 of 8

 Revision Date 06/12/2002
 Print Date 11/5/2011

Skin : Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.

Medical Conditions Aggravated by Exposure: : None known.

4. FIRST AID MEASURES

Inhalation : Move to fresh air in case of accidental inhalation of fumes from

overheating or combustion. When symptoms persist, or in all cases of

doubt, seek medical advice.

Ingestion : Do not induce vomiting without medical advice. When symptoms

persist, or in all cases of doubt, seek medical advice.

Eyes : Rinse immediately with plenty of water for at least 15 minutes. If eye

irritation persists, seek medical attention.

Skin : Wash off with soap and plenty of water. If skin irritation persists seek

medical attention.

5. FIRE-FIGHTING MEASURES

Flash point : No data available.

Flammable Limits

Upper explosion limit : No data available.

Lower explosion limit : No data available.

Autoignition temperature : Not applicable.

Suitable extinguishing media : Carbon dioxide blanket, dry powder, foam, Water spray.

Special Fire Fighting

Procedures

: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne

pressure mode should be worn to prevent inharation of an borne

contaminants.

Unusual Fire/Explosion

Hazards

May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under

fire conditions.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Wear appropriate personal protection during cleanup, such as

impervious gloves, boots and coveralls.

Environmental precautions : Should not be released into the environment. The product should not

be allowed to enter drains, water courses or the soil.

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder,

universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper

disposal methods.



MATERIAL SAFETY DATA SHEET

M3016 NEUTRAL THIXO AD

 Version Number 1.0
 Page 3 of 8

 Revision Date 06/12/2002
 Print Date 11/5/2011

7. HANDLING AND STORAGE

Handling : Heat only in areas with appropriate exhaust ventilation. Processing

fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize

accumulation of these materials.

Storage : Keep containers dry and tightly closed to avoid moisture absorption

and contamination. Store in a cool dry place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection : Under normal handling conditions a respirator may not be required.

Eye/Face Protection : Safety glasses with side-shields.

Hand protection : Protective gloves.

Skin and body protection : Long sleeved clothing.

Additional Protective

Measures

: Safety shoes.

General Hygiene

Considerations

Handle in accordance with good industrial hygiene and safety practice.

Wash hands before breaks and at the end of workday.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide

appropriate exhaust ventilation at machinery.

Exposure limit(s)



MATERIAL SAFETY DATA SHEET

M3016 NEUTRAL THIXO AD

 Version Number 1.0
 Page 4 of 8

 Revision Date 06/12/2002
 Print Date 11/5/2011

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	10 mg/m3	Time Weighted Average (TWA):	Total dust.	ACGIH
Calcium carbonate	5 mg/m3	PEL:	Respirable dust.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
Calcium oxide	2 mg/m3	Time Weighted Average (TWA):	Dust.	ACGIH
Calcium oxide	5 mg/m3	PEL:	Dust.	OSHA Z1
Kaolin	2 mg/m3	Time Weighted Average (TWA):	Respirable dust.	ACGIH
Kaolin	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
Magnesium carbonate	10 mg/m3	Time Weighted Average (TWA):	Dust.	ACGIH
Magnesium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
Petroleum distillates, hydrotreated light naphthenic	500 ppm 2,000 mg/m3	PEL:		OSHA Z1
Quartz	0.05 mg/m3	Time Weighted Average (TWA):	Respirable dust.	ACGIH
Quartz	0.1 mg/m3	PEL:	Respirable dust.	OSHA
	0.3 mg/m3	PEL:	Total dust.	OSHA
Resorcinol	10 ppm 45 mg/m3	Time Weighted Average (TWA):	Total dust.	ACGIH
	20 ppm 90 mg/m3	Short Term Exposure Limit (STEL):	Total dust.	ACGIH

9. PHYSICAL AND CHEMICAL PROPERTIES

: Liquid Not established Form Evaporation rate : Viscous, Liquid Specific Gravity Not determined Appearance : NO PIGMENT Color Bulk density Not applicable. Very faint Vapor pressure Not determined Odor : Not determined Melting point/range Not applicable Vapor density Boiling Point: Not applicable : Not applicable. pН

Water solubility : Immiscible

10. STABILITY AND REACTIVITY

Stability : Stable.

Hazardous Polymerization : Will not occur.

Conditions to avoid : Keep away from oxidizing agents and open flame. To avoid thermal

decomposition, do not overheat.

Incompatible Materials : Incompatible with strong acids and oxidizing agents. Avoid contact

with acetal homopolymers and acetal copolymers during processing.



MATERIAL SAFETY DATA SHEET

M3016 NEUTRAL THIXO AD

 Version Number 1.0
 Page 5 of 8

 Revision Date 06/12/2002
 Print Date 11/5/2011

Hazardous decomposition products

Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F).

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
14808-60-7	Quartz	Systemic effects	Eyes, Respiratory system.
546-93-0	Magnesium carbonate	Irritant	Skin.
		Systemic effects	Eyes, Skin, Respiratory system.
108-46-3	Resorcinol	Irritant	Eyes, Skin, Respiratory system.
		Systemic effects	blood and blood forming
			system, Liver, Kidney, heart or circulatory system.
		toxic	Refer to MSDS for Toxicity
			Data
1305-78-8	Calcium oxide	Irritant	Skin.
		Systemic effects	Eyes, Skin, Respiratory system.
		Corrosive	Skin.
64742-53-6	Petroleum distillates, hydrotreated light naphthenic	Irritant	Eyes, Skin.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.
1332-58-7	Kaolin	Systemic effects	Respiratory system, digestive system.

LC50 / LD50

This product contains the following components which in their pure form have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
108-46-3	Resorcinol	Oral LD50	200 mg/kg	mouse
		Dermal LD50	3,360 mg/kg	rabbit

Carcinogenicity:

This product contains the following components which in their pure form have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
14808-60-7	Quartz	no	1	1



MATERIAL SAFETY DATA SHEET

M3016 NEUTRAL THIXO AD

Version Number 1.0 Page 6 of 8

Revision Date 06/12/2002 Print Date 11/5/2011

IARC Carcinogen Classifications:

- 1 The component is carcinogenic to humans.
- 2A The component is probably carcinogenic to humans.
- 2B The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 The component is known to be a human carcinogen.
- 2 The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Quartz 14808-60-7 This material in its free releasable form may cause respiratory tract irritation, and possibly silicosis which is a scarring of the lungs.

Additional Health Hazard Information:

Resorcinol 108-46-3 May cause the formation of methemoglobin resulting in a reduced ability of the blood to carry oxygen: a symptom of this may be cyanosis (purplish blue coloration of the skin, lips and fingernails).

Persistence and degradability : Not readily biodegradable.

Environmental Toxicity : Environmental toxicity has not been established for this mixture as a

whole.

Bioaccumulation Potential : No data available.

Additional advice : No data available.

13. DISPOSAL CONSIDERATIONS

Product : Where possible, recycling is preferred to disposal or incineration. The

generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material

has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial

and local regulations.

14. TRANSPORT INFORMATION

U.S. D.O.T. / CA T.D.G.

Classification (Non-bulk

ground)

: Not regulated for transportation.

ICAO/IATA : Not regulated for transportation.

IMO / IMDG : Not regulated for transportation.



MATERIAL SAFETY DATA SHEET

M3016 NEUTRAL THIXO AD

 Version Number 1.0
 Page 7 of 8

 Revision Date 06/12/2002
 Print Date 11/5/2011

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on the TSCA inventory or are

exempt.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Not applicable

California Proposition : WARNING! This product contains a chemical known in the State of

California to cause cancer.

Canadian Regulations:

WHMIS Classification : D1B

WHMIS Ingredient Disclosure List

CAS-No.
1305-78-8
14808-60-7
100-97-0
108-46-3
75-01-4
108-32-7

DSL : Listed.

National Inventories:

Australia AICS : Listed.

China IECS : Not determined.

Europe EINECS : Not determined.

Japan ENCS : Not determined.

Korea KECI : Listed.

Philippines PICCS : Listed.



MATERIAL SAFETY DATA SHEET

M3016 NEUTRAL THIXO AD

Version Number 1.0 Revision Date 06/12/2002 Page 8 of 8 Print Date 11/5/2011

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.